

## Conversão de medidas e Tabela de roscas

Polegada	mm	Polegada	mm	Polegada	mm	Polegada	mm
1/64	0,397	21/64	8,334	41/64	16,272	61/64	24,209
1/32	0,794	11/32	8,731	21/32	16,669	31/32	24,606
3/64	1,191	23/64	9,128	43/64	17,066	63/64	25,003
1/16	1,588	3/8	9,525	11/16	17,463	1"	24,400
5/64	1,984	25/64	9,922	45/64	17,859	1.1/4	31,750
3/32	2,381	13/32	10,319	23/32	18,256	1.1/2	38,100
7/64	2,778	27/64	10,716	47/64	18,653	1.3/4	44,450
1/8	3,175	7/16	11,113	3/4	19,050	2"	50,800
9/64	3,572	29/64	11,509	49/64	19,447	2.1/2	63,500
5/32	3,969	15/32	11,906	25/32	19,844	3"	76,200
11/64	4,966	31/64	12,303	51/64	20,241	3.1/2	88,900
3/16	4,763	1/2	12,700	13/16	20,638	4"	101,600
13/64	5,159	33/64	13,097	53/64	21,034	4.1/2	114,300
7/32	5,556	17/32	13,494	27/32	21,431	5"	127,000
15/64	5,953	35/64	13,891	55/64	21,828	5.1/2	139,700
1/4	6,35	9/16	14,288	7/8	22,225	6"	152,400
17/64	6,747	37/64	14,684	57/64	22,622	7"	177,800
9/32	7,144	19/32	15,081	29/32	23,019	8"	203,200
19/64	7,541	39/64	15,478	59/64	23,416	9"	228,600
5/16	7,938	5/8	15,875	15/16	23,813	10"	254,000

Medidas Polegada	Fios por Pol.		Diâmetro da broca
	UNC	UNF	
1/8	40	44	2,5
5/32	32	36	3,1
3/16	24	32	3,6
7/32	24	28	4,4
1/4	20	28	5,1
5/16	18	24	6,5
3/8	16	24	7,9
7/16	14	20	9,2
1/2	13	20	10,5
1/2 WW	12	-	10,5
9/16	12	18	12
5/8	11	18	13,4
3/4	10	16	16,4
7/8	9	14	19,25
1"	8	12	22

Medidas mm	Passo		Diâmetro da broca
	MA	MB	
M 3	0,5	0,4	2,5
M 4	0,7	0,5	3,3
M 5	0,8	0,5	4,2
M 6	1	0,8	5
M 8	1,25	1	6,8
M 10	1,5	1	8,5
M 12	1,75	1,5	10,2
M 14	2	1,5	12
M 16	2	1,5	14
M 18	2,5	1,5	15,5